

Certified Pipefitter Practice Test Questions and Answers

1. What is the standard pressure rating for Schedule 40 steel pipe?

- A) 150 PSI
- B) 300 PSI
- C) 600 PSI
- D) Varies by diameter and temperature

2. Which tool is most commonly used to cut steel pipe?

- A) Hacksaw
- B) Pipe cutter or band saw
- C) Angle grinder
- D) Plasma cutter

3. What does the term "nominal pipe size" refer to?

- A) The exact outside diameter
- B) The exact inside diameter
- C) A designation that approximates the inside diameter
- D) The wall thickness measurement

4. Which type of joint is most commonly used for high-pressure steam lines?

- A) Threaded joints
- B) Welded joints
- C) Flanged joints
- D) Compression fittings

Answers: 1-D 2-B 3-C 4-B

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