

# CRI Practice Test Questions and Answers

## 1. What is overlap in welding?

- A) Incomplete weld bead.
- B) Excess weld metal over base metal without fusion.
- C) Gas pockets inside the weld.
- D) A groove at the weld toe.

## 2. What is undercut in welding?

- A) A crack in the weld.
- B) A groove at the weld toe reducing cross-section.
- C) Gas pockets inside the weld.
- D) Excess weld metal.

## 3. What is porosity in welding?

- A) Cracks along the weld.
- B) Gas pockets or voids within the weld metal.
- C) Undercut at the weld toe.
- D) Lack of penetration.

## 4. How can welding defects be minimized?

- A) Ignoring welding parameters.
- B) Using correct technique and settings.
- C) Skipping weld inspections.
- D) Welding at random speeds.

**Answers: 1-B 2-B 3-B 4-B**

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